

# Optimized Automated Solid Phase Synthesis of Oligonucleotides and Derivatives

Gabriel Alvarado Urbina<sup>a</sup>, Gerald Grüber<sup>a</sup>, Angelika Weiler<sup>b</sup>, Hartmut Echner<sup>b</sup>, Stanka Stoeva<sup>b</sup>, Johann Schernthaner<sup>a</sup>, Waleri Gross<sup>a</sup>, Wolfgang Voelter<sup>b,\*</sup>

<sup>a</sup> Eppendorf-Netheler-Hinz GmbH, Biochemistry and Molecular Group, Barkhausenweg 1, D-22339 Hamburg (Germany)

<sup>b</sup> University of Tübingen, Abteilung für Physikalische Biochemie, Physiologisch-chemisches Institut, Hoppe-Seyler-Str. 4, D-72076 Tübingen (Germany)

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An optimized automated synthesizer is presented for assembling oligonucleotides, thio-oligonucleotides and 5'-modified oligonucleotides including: chemical phosphorylation, multihydroxyl derivatization with a non-nucleosidic phosphoramidite. The incorporation of biotin, fluorescein and rhodamine phosphoramidites is described. The purification and structure determination of oligo-nucleotides was confirmed using high performance liquid chromatography (HPLC), capillary electrophoresis (CE) and laser desorption mass spectrometry (LDMS). Several applications and confirming data will be presented for gene synthesis and polymerase chain reaction (PCR) experiments.

\* Reprint requests to Prof. Dr. h.c. Voelter. E-mail: wolfgang.voelter@uni-tuebingen.de